**Labels: Flexo (Line)**

**First Place**
Steinhauser
**SOL by Jergens**

**Second Place**
Steinhauser
**Jergens Original Scent – Cherry Almond**

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**Labels: Flexo (Line and Screen)**

**First Place**
Labeltronix
**Mezcal Veras Joven**

**Second Place**
McDowell Label
**Dr. Feaar**

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**Labels: Flexo (Process)**

**First Place**
McDowell Label
**Athena**

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**Labels: Combination Process**

**First Place**
McDowell Label
**I Chameleon**

**Second Place**
McDowell Label
**VersaSpa**

**Third Place**
Steinhauser
**Wakati Shampoo**

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**Labels: Screen (Rotary or Flat)**

**First Place**
Monvera Glass Décor
**The Vice Pinot Noir Rosé**
*Press:* FERMAC RUV *Printing Plates/Screens/Cylinders:* 5 *Substrate:* Glass *Inks/Coatings/Adhesives:* Ceramic Inks
Labels: Offset (Process)

First Place
Multi-Color Corp. Australia
Robert Oatley - Wildflower

Second Place
Multi-Color Corp. Australia
Shooting Star

Wine, Beer, and Spirits Labels: Flexo (Line and Screen)

First Place
McDowell Label
Red Rose

Second Place
McDowell Label
TX Rye Whiskey
Third Place
McDowell Label
Chimney Hill

Wine, Beer, and Spirits Labels: Flexo (Line and Text)

First Place
Multi-Color Corp. North America Wine and Spirits
Mason's Craft

Second Place
McDowell Label
Gregarious Grump
Third Place
McDowell Label
Olympia

Wine, Beer, and Spirits Labels: Offset (Line and Text)

First Place
Multi-Color Corp. Australia
Mr. Black - Cold Brew Bushfire Relief

Second Place
Multi-Color Corp. Australia
Jaisalmer
Third Place
Multi-Color Corp. North America Wine and Spirits
Bound
Wine, Beer, and Spirits Labels: (Offset) Line and Screen

First Place
Multi-Color Corp. Canada
The Audacity Merlot
- Cabernet Sauvignon
Niagara Falls
Press: Gallus
Printing Plates/Screens/Cylinders:
AGFA
Dies: RotoMetrics
Substrate: Avery Dennison
Inks/Coatings/Adhesives:
Siegwerk

Second Place
Multi-Color Corp. Canada
Budweiser Harvest Reserve

Third Place
Multi-Color Corp. Canada
Valley of Mother of God – Canadian Wild

Wine, Beer, and Spirits Labels: Offset (Process)

First Place
Multi-Color Corp. North America Wine and Spirits
Hall Knights Valley
Press: Gallus TCS 250
Printing Plates/Screens/Cylinders:
AGFA offset plates/Gallus Screeny mesh
Anilox Rolls: Harp-er (for flexo varnish)
Dies: Universal Engraving
Substrate: Avery Killer White
Inks/Coatings/Adhesives:
Siegwerk

Second Place
Multi-Color Corp. North America Wine and Spirits
MCC Soft Touch Cabernet Sauvignon

Shrink Sleeves: Flexo (Process)

First Place
Hammer Packaging
Marzetti Tastefully Dressed with Tactile Coating
Press: Mark Andy 10-color 20” flexo press
Substrate: Klockner Pentalabel 45 mic. PETg with UV inhibitor
Inks/Coatings/Adhesives:
Tactile coating - Schmid-Rhyner; UV Inks - Flint Group


First Place
Multi-Color Corp. Australia
Blue Macaw
Press: HP Indigo WS6600 & Digicon
Printing Plates/Screens/Cylinders:
White & Gillespie Dies:
RotoMetrics Substrate: Estate
8 - Avery Dennison Inks/Coatings/
Adhesives: HP Inks

Second Place
Multi-Color Corp. Australia
Where Eagles Dare

Third Place
Multi-Color Corp. Australia
Somos - Vermentino
Flexible Packaging: Flexo (Line)

First Place
McDowell Label
Explosive Energy
Rolls: Harper Dies: RotoMetrics
Substrate: Klockner Inks/Coatings/Adhesives: Actega

Second Place
McDowell Label
Citrus Energy
Third Place
Inland Packaging
Uncle Bud’s Collagen Face Mask

Flexible Packaging: Flexo (Process)

First Place
Flexitek de Mexico S. A. de C. V.
Mister Avellana Chocolate 50g
Anilox Rolls: Apex Substrate: BOPP Inks/Coatings/Adhesives: Siegwerk

Second Place
McDowell Label
Coffeeberry Energy
Third Place
McDowell Label
My Dark Addiction

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Flexible Packaging: Flexo (Line and Screen)

First Place
McDowell Label
*C4 Dynasty*

Press: OMET
Printing Plates/Screens/Cylinders: DuPont
Anilox Rolls: Harper
Dies: RotoMetrics
Substrate: Klockner
Inks/Coatings/Adhesives: Actega

Second Place
ProAmpac
Recipe 420 Bhang Potting Soil

Third Place
ProAmpac
Recipe 420 Potting Soil

Flexible Packaging: Gravure

First Place
Print Master Co., Ltd.
Freeze Dried Banana

Press: Windmüller & Hölscher
Printing Plates/Screens/Cylinders: Engraving Gravure Cylinders
Substrate: BOPP Matt 20/ Aluminium Foil 7/ SPE 100
Inks/Coatings/Adhesives: Toyo Ink Mfg.

Second Place
Emirates Printing Press
MQS

Third Place
Print Master Co., Ltd.
Crispy Coconut Rolls

Flexible Packaging: Digital (Toner/EP)

First Place
AccuFlex
Self-Promotional Pouch

Press: HP Indigo 20000
Substrate: 48 ga. Metallized Polyester/3.5 mil. mLLDP
Inks/Coatings/Adhesives: Gloss Coating Electron-Beam Cured

Folding Cartons: Offset

First Place
Diamond Packaging
Crest Gum & Breath Purify Healthy White

Press: Heidelberg Speedmaster XL 105 Offset Press (with Compact Foilers cold foil unit)
Printing Plates/Screens/Cylinders: Agfa Thermostar P-970 (Agfa Avalon N8-24 thermal platesetter)
Dies: Metal Magic (embossing dies); Diamond (cutting dies)
Substrate: Clearwater Candescence .018 SBS paperboard
Inks/Coatings/Adhesives: Huber offset inks, coatings; ITW Foils (CFH 274 x 10-CX5) horizontal pillars holographic cold foil, adhesive

Second Place
Emirates Printing Press
Renata

Third Place
Diamond Packaging
GLEEM Professional Teeth Whitening Light Kit
Folding Cartons: Gravure

First Place
Emirates Printing Press
Lipton Gold Label
Press: MOOG Sheetfed Gravure & Komori LS 640/silk screen printing
Printing Plates/Screens/Cylinders: Cylinder + UV offset plates + screen
Dies: Laser Die
Substrate: 300 GSM Folding boxboard
Inks/Coatings/Adhesives: Three-color gravure base/Five-color UV printing with matte varnish and off-line spot gloss & texture varnish

Second Place
Emirates Printing Press
Cerise Slims

Corrugated (Preprint): Flexo (Line and Screen)

First Place
International Paper Indy Preprint
Skinny Pop Summer Promo
Press: Fischer & Krecke 98"
8-color + two varnish stations
Printing Plates/Screens/Cylinders: .045" Dupont DPL Anilox
Rolls: Praxair Ceramic Substrate: SBS
Inks/Coatings/Adhesives: Water-based

Second Place
International Paper
Red Oak Brewery
Hummingbird

Third Place
International Paper Indy Preprint
Pirates Booty Summer Promo

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Corrugated (Preprint): Flexo (Process)

First Place
International Paper
Angry Orchard Derby Crisp Apple
Press: Fischer & Krecke 98" 8-color + two varnish stations
Printing Plates/Screens/Cylinders: Dupont .045 DPL
Anilox Rolls: Praxair Ceramic
Substrate: Kemi Inks/Coatings/Adhesives: Water-based

Second Place
International Paper
Twisted Tea Half & Half

Third Place
International Paper
Milk Bone

Corrugated (Post/Direct Print): Flexo (Line)

First Place
Allpak Container
Robert Mondavi Rum
Press: Martin DRO NT
Printing Plates/Screens/Cylinders: 66
Anilox Rolls: Praxair
Dies: Preflex
Substrate: Coated/Kemi Inks/Coatings/Adhesives: Flint

Second Place
Allpak Container
Nature Path Pumpkin Seed and Flax

Third Place
Allpak Container
Josh Cellars Cabernet Sauvignon

Corrugated (Post/Direct Print): Offset

First Place
Great Little Box Company
Victoria Distillery – Empress 1908 Gin and Fever-Tree Indian Tonic Water – 2 Pack Kit
Press: KBA Rapida 105
Printing Plates/Screens/Cylinders: 200 LS with elliptical dot
Anilox Rolls: 9.5 BCM roller for Gloss AQ coating
Dies: Marumatsu Diecutter
Substrate: EC 32 E White
Inks/Coatings/Adhesives: Gloss lamination
Specialty Category: Technical Achievement

First Place
McDowell Label
Child ID Program
Press: RotoPress
Printing Plates/Screens/Cylinders: DuPont
Anilox Rolls: Harper
Dies: RotoMetrics
Substrate: Clampitt
Inks/Coatings/Adhesives: Actega

Sustainability Category: Labels

First Place
Inland Packaging
Great Value Hydrate
Press: Nilpeter

Second Place
Labelcraft Products
100% PCW over 100% PCW Zero Waste Laser Sheets

Sustainability Category: Flexible Packaging

First Place
Technical Machinery Solutions
Eco Mailer

Sustainability Category: Corrugated

First Place
Unicorr
Waddington North America
Press: Gopfert
Printing Plates/Screens/Cylinders: 6 Anilox Rolls:
Pamarco 60 Degree 360/6.0 BCM
Dies: Bobst
Substrate: E-Flute
Inks/Coatings/Adhesives: 4-Color + Black + Varnish

Second Place
AccuFlex
Self-Promotional Pouch

Third Place
ePac Flexible Packaging
Skatch Labs Limited
Edition EF Pro Cycling
HP Mosaic Packaging

Sustainability Category: Folding Cartons

First Place
Diamond Packaging
Diamond Packaging 2020 Calendar
Press: Heidelberg
Speedmaster XL 106 Offset Press (with Compact Foilers cold foil unit)
Printing Plates/Screens/Cylinders: Agfa Thermostar P-970 (Agfa Avalon NB-24 thermal platesetter)
Dies: Metal Magic (embossing and debossing dies); Diamond (cutting dies)
Substrate: Clearwater Candesce .018 SBS paperboard (header/backers), Sappi McCoy White Silk 100# Text (pages)
Inks/Coatings/Adhesives: Huber offset inks, coatings; ITW Foils (ICF 100-500) cold foil and ITW Foils (CFH 940x-10-CX5) rainbow holographic cold foil, adhesive.