

Labels: Flexo (Line)

First Place

Steinhauser

SOL by Jergens

Press: MPS Automated Flexographic **Printing Plates/Screens/Cylinders:** Photo-type **Anilox Rolls:** Apex **Dies:** RotoMetrics **Substrate:** Avery Dennison **Inks/Coatings/Adhesives:** Actega

Second Place

Steinhauser

Jergens Original Scent - Cherry Almond



Labels: Flexo (Process)



First Place

McDowell Label

Athena

Press: Gallus **Printing Plates/Screens/Cylinders:** DuPont **Anilox Rolls:** Harper **Dies:** RotoMetrics **Substrate:** Rafalac **Inks/Coatings/Adhesives:** Actega

Second Place

McDowell Label

Venom

Third Place

McDowell Label

Pre Workout Amplifier

Labels: Flexo (Line and Screen)

First Place

Labeltronix

Mezcal Veras Joven

Press: Nilpeter **Printing Plates/Screens/Cylinders:** Trisoft Graphics **Anilox Rolls:** Harper **Dies:** RotoMetrics **Substrate:** Classic Crest **Inks/Coatings/Adhesives:** Siegwerk



Second Place

McDowell Label

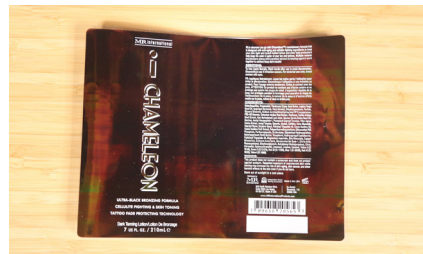
Dr. Feaar

Third Place

AWT Labels & Packaging

OLLY Sephora Collagen Gummy Rings Pressure-Sensitive Label

Labels: Combination Process



First Place

McDowell Label

I Chameleon

Press: Gallus **Printing Plates/Screens/Cylinders:** DuPont **Anilox Rolls:** Harper **Dies:** RotoMetrics **Substrate:** Rafalac **Inks/Coatings/Adhesives:** Actega

Second Place

McDowell Label

VersaSpa

Third Place

Steinhauser

Wakati Shampoo

Labels: Screen (Rotary or Flat)

First Place

Monvera Glass Décor

The Vice Pinot Noir Rosé

Press: FERMAC RUV **Printing Plates/Screens/Cylinders:** 5 **Substrate:** Glass **Inks/Coatings/Adhesives:** Ceramic Inks



Labels: Offset (Process)



First Place

Multi-Color Corp. Australia

Robert Oatley - Wildflower

Press: Nilpeter MO4 **Printing Plates/Screens/Cylinders:** Kodak, Stork, UEI **Dies:** RotoMetrics **Substrate:** Sirio Pearl Ice White - Spicers **Inks/Coatings/Adhesives:** DIC

Second Place

Multi-Color Corp. Australia

Shooting Star

Third Place

Hammer Packaging

Snapple Mystery Flavor on HoloPrism

Wine, Beer, and Spirits Labels: Flexo (Line and Text)



First Place

Multi-Color Corp. North America Wine and Spirits

Mason's Craft

Press: Nilpeter **Printing Plates/Screens/Cylinders:** MacDermid Plates/Stork Screens **Anilox Rolls:** Harper **Dies:** Electro-Optics **Substrate:** Avery **Inks/Coatings/Adhesives:** Flint, ICP

Second Place

McDowell Label

Gregarious Grump

Third Place

McDowell Label

Olympia

Wine, Beer, and Spirits Labels: Offset (Line and Text)



First Place

Multi-Color Corp. Australia

Mr. Black - Cold Brew Bushfire Relief

Press: Gallus TCS 250 **Printing Plates/Screens/Cylinders:** Kodak, Gallus, UEI **Dies:** Triforme **Substrate:** Cotone Bianco - Spicers **Inks/Coatings/Adhesives:** DIC

Second Place

Multi-Color Corp. Australia

Jaisalmer

Third Place

Multi-Color Corp. North America Wine and Spirits

Bound

Wine, Beer, and Spirits Labels: Flexo (Line and Screen)



First Place

McDowell Label

Red Rose

Press: Gallus **Printing Plates/Screens/Cylinders:** DuPont **Anilox Rolls:** Harper **Dies:** RotoMetrics **Substrate:** Raf-latac **Inks/Coatings/Adhesives:** Actega

Second Place

McDowell Label

TX Rye Whiskey

Third Place

McDowell Label

Chimney Hill

Wine, Beer, and Spirits Labels: Flexo (Process)



First Place

McDowell Label

Tequila Añejo

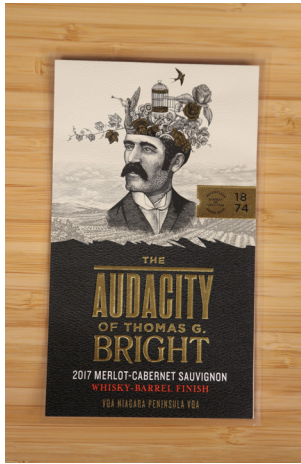
Press: Gallus **Printing Plates/Screens/Cylinders:** DuPont **Anilox Rolls:** Harper **Dies:** RotoMetrics **Substrate:** Fason **Inks/Coatings/Adhesives:** Actega

Second Place

Great Little Box Company

Strathcona Big Sexy Funk Pale Ale

**Wine, Beer, and Spirits Labels:
(Offset) Line and Screen**



First Place

Multi-Color Corp. Canada
The Audacity Merlot - Cabernet Sauvignon Niagara Falls

Press: Gallus **Printing Plates/Screens/Cylinders:** AGFA **Dies:** RotoMetrics **Substrate:** Avery Dennison **Inks/Coatings/Adhesives:** Siegwark

Second Place

Multi-Color Corp. Canada
Budweiser Harvest Reserve

Third Place

Multi-Color Corp. Canada
Valley of Mother of God - Canadian Wild

**Wine, Beer, and Spirits Labels:
Digital (Toner/EP)**



First Place

Multi-Color Corp. Australia

Blue Macaw

Press: HP Indigo WS6600 & Digicon **Printing Plates/Screens/Cylinders:** White & Gillespie **Dies:** RotoMetrics **Substrate:** Estate 8 - Avery Dennison **Inks/Coatings/Adhesives:** HP Inks

Second Place

Multi-Color Corp. Australia

Where Eagles Dare

Third Place

Multi-Color Corp. Australia

Somos - Vermentino

**Wine, Beer, and Spirits Labels:
Offset (Process)**



First Place

Multi-Color Corp. North America Wine and Spirits

Hall Knights Valley

Press: Gallus TCS 250 **Printing Plates/Screens/Cylinders:** AGFA offset plates/Gallus Screeny mesh **Anilox Rolls:** Harper (for flexo varnish) **Dies:** Universal Engraving **Substrate:** Avery Killer White **Inks/Coatings/Adhesives:** Siegwark

Second Place

Multi-Color Corp. North America Wine and Spirits

MCC Soft Touch Cabernet Sauvignon

Shrink Sleeves: Flexo (Process)



First Place

Hammer Packaging

Marzetti Tastefully Dressed with Tactile Coating

Press: Mark Andy 10-color 20" flexo press **Substrate:** Klockner Pentlabel 45 mic. PETg with UV inhibitor **Inks/Coatings/Adhesives:** Tactile coating - Schmid-Rhyner; UV Inks - Flint Group

Flexible Packaging: Flexo (Line)



First Place

McDowell Label
Explosive Energy
Press: OMET Printing Plates/
Screens/Cylinders: DuPont Anilox
Rolls: Harper Dies: RotoMetrics
Substrate: Klockner Inks/Coat-
ings/Adhesives: Actega

Second Place

McDowell Label
Citrus Energy

Third Place

Inland Packaging
**Uncle Bud's
Collagen Face
Mask**

Flexible Packaging: Flexo (Process)



First Place

Flexitek de Mexico S. A. de C. V.
Mister Avellana Chocolate 50g
Press: Soma Premia Printing Plates/
Screens/Cylinders: Kodak, 133 l/inches,
sleeve Anilox Rolls: Apex Substrate:
BOPP Inks/Coatings/Adhesives:
Siegwerk

Second Place

McDowell Label
Coffeeferry Energy

Third Place

McDowell Label
My Dark Addiction



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Flexible Packaging: Flexo (Line and Screen)



First Place

McDowell Label
C4 Dynasty
Press: OMET Printing Plates/
Screens/Cylinders: DuPont
Anilox Rolls: Harper **Dies:**
RotoMetrics **Substrate:** Klockner
Inks/Coatings/Adhesives:
Actega

Second Place

ProAmpac
**Recipe 420 Bhang
Potting Soil**

Third Place

ProAmpac
**Recipe 420 Potting
Soil**

Flexible Packaging: Digital (Toner/EP)



First Place

AccuFlex
Self-Promotional Pouch
Press: HP Indigo 20000 **Substrate:**
48 ga. Metallized Polyester/3.5 mil.
mLLDP **Inks/Coatings/Adhesives:**
Gloss Coating Electron-Beam Cured

Flexible Packaging: Gravure



First Place

Print Master Co.,Ltd.
Freeze Dried Banana
Press: Windmüller & Hölscher
Printing Plates/Screens/Cylinders: Engraving Gravure Cylinders
Substrate: BOPP Matt 20/
Aluminium Foil 7/ SPE 100
Inks/Coatings/Adhesives:
Toyo Ink Mfg.

Second Place

Emirates Printing Press
MQS

Third Place

Print Master Co.,Ltd.
Crispy Coconut Rolls

Folding Cartons: Offset



First Place

Diamond Packaging
Crest Gum & Breath Purify Healthy White
Press: Heidelberg Speedmaster XL 105 Offset Press (with Compact Foilers cold foil unit)
Printing Plates/Screens/Cylinders: Agfa Thermostar P-970 (Agfa Avalon N8-24 thermal platesetter) **Dies:** Metal Magic (embossing dies); Diamond (cutting dies) **Substrate:** Clearwater Candescence .018 SBS paperboard **Inks/Coatings/Adhesives:** Huber offset inks, coatings; ITW Foils (CFH 274x-10-CX5) horizontal pillars holographic cold foil, adhesive

Second Place

Emirates Printing Press
Renata

Third Place

Diamond Packaging
GLEEM Professional Teeth Whitening Light Kit

Folding Cartons: Gravure



First Place

Emirates Printing Press

Lipton Gold Label

Press: MOOG Sheetfed Gravure & Komori LS 640/silk screen printing **Printing Plates/Screens/Cylinders:** Cylinder + UV offset plates + screen **Dies:** Laser Die **Substrate:** 300 GSM Folding boxboard **Inks/Coatings/Adhesives:** Three-color gravure base/Five-color UV printing with matte varnish and off-line spot gloss & texture varnish

Second Place

Emirates Printing Press

Cerise Slims

Corrugated (Preprint): Flexo (Line and Screen)



First Place

International Paper Indy Preprint

Skinny Pop Summer Promo

Press: Fischer & Krecke 98" 8-color + two varnish stations **Printing Plates/Screens/Cylinders:** .045" Dupont DPL Anilox **Rolls:** Praxair Ceramic **Substrate:** SBS **Inks/Coatings/Adhesives:** Water-based

Second Place

International Paper **Red Oak Brewery Hummingbird**

Third Place

International Paper Indy Preprint **Pirates Booty Summer Promo**

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Corrugated (Preprint): Flexo (Process)



First Place

International Paper

Angry Orchard Derby Crisp Apple

Press: Fischer & Krecke 98"

8-color + two varnish stations **Printing Plates/Screens/Cylinders:** Dupont .045 DPL

Anilox Rolls: Praxair Ceramic

Substrate: Kemi **Inks/Coatings/Adhesives:** Water-based

Second Place

International Paper

Twisted Tea Half & Half

Third Place

International Paper

Milk Bone

Corrugated (Post/Direct Print): Flexo (Line and Screen)



First Place

Allpak Container

Cosmic Crisp

Press: Martin DRO NT **Printing Plates/Screens/Cylinders:** 66 **Anilox Rolls:** Praxair **Dies:** CTI **Substrate:** Coated/Kemi **Inks/Coatings/Adhesives:** Flint

Second Place

Allpak Container

Nature Path Pumpkin Seed and Flax

Third Place

Allpak Container

Josh Cellars Cabernet Sauvignon

Corrugated (Post/Direct Print): Flexo (Line)



First Place

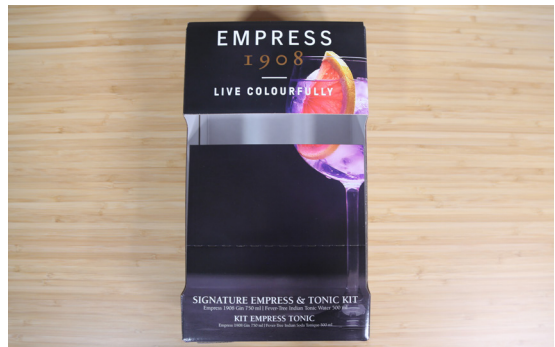
Allpak Container

Robert Mondavi Rum

Press: Martin DRO NT **Printing Plates/Screens/Cylinders:** 66

Anilox Rolls: Praxair **Dies:** Preflex **Substrate:** Coated/Kemi **Inks/Coatings/Adhesives:** Flint

Corrugated (Post/Direct Print): Offset



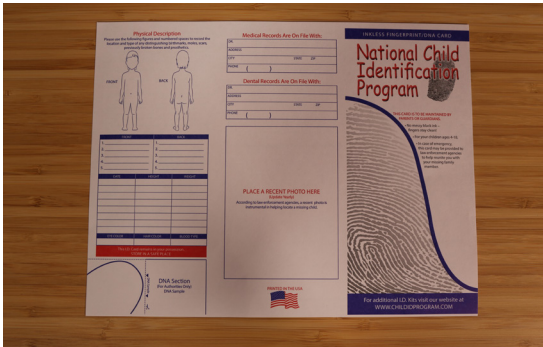
First Place

Great Little Box Company

Victoria Distillery - Empress 1908 Gin and Fever-Tree Indian Tonic Water - 2 Pack Kit

Press: KBA Rapida 105 **Printing Plates/Screens/Cylinders:** 200 LS with elliptical dot **Anilox Rolls:** 9.5 BCM roller for Gloss AQ coating **Dies:** Marumatsu Diecutter **Substrate:** EC 32 E White **Inks/Coatings/Adhesives:** Gloss lamination

Specialty Category: Technical Achievement



First Place

McDowell Label

Child ID Program

Press: RotoPress **Printing Plates/Screens/Cylinders:** DuPont
Anilox Rolls: Harper **Dies:** RotoMetrics **Substrate:** Clamptit
Inks/Coatings/Adhesives: Actega

Second Place

AccuFlex

Self-Promotional Pouch

Third Place

ePac Flexible Packaging

Skratch Labs Limited Edition EF Pro Cycling HP Mosaic Packaging

Sustainability Category: Corrugated



First Place

Unicorr

Waddington North America

Press: Gopfert **Printing Plates/Screens/Cylinders:** 6 **Anilox Rolls:** Pamarco 60 Degree 360/6.0 BCM **Dies:** Bobst **Substrate:** E Flute **Inks/Coatings/Adhesives:** 4-Color + Black + Varnish

Sustainability Category: Labels

First Place

Inland Packaging

Great Value Hydrate

Press: Nilpeter

Second Place

Labelcraft Products

100% PCW over 100% PCW Zero Waste Laser Sheets



Sustainability Category: Flexible Packaging

First Place

Technical Machinery Solutions

Eco Mailer



Sustainability Category: Folding Cartons

First Place

Diamond Packaging

Diamond Packaging 2020 Calendar

Press: Heidelberg Speedmaster XL 106 Offset Press (with Compact Foilers cold foil unit) **Printing Plates/Screens/Cylinders:** Agfa ThermoStar P-970 (Agfa Avalon N8-24 thermal platesetter) **Dies:** Metal Magic (embossing and debossing dies); Diamond (cutting dies) **Substrate:** Clearwater Candesse .018 SBS paperboard (header/backers), Sappi McCoy White Silk 100# Text (pages) **Inks/Coatings/Adhesives:** Huber offset inks, coatings; ITW Foils (ICF 100-500) cold foil and ITW Foils (CFH 940x-10-CX5) rainbow holographic cold foil, adhesive.

