

# FLEXIBLE PACKAGING

A DEEP DIVE

# DIGITAL PACKAGING PRODUCTION WHAT ARE THE DRIVERS?

## THE GLOBAL E-COMMERCE PACKAGING MARKET

PROJECTED TO DEVELOP AT A CAGR OF 15.87% PERCENT,  
REACHING A TOTAL MARKET VALUE OF US\$98.856 BILLION BY 2027

MORE SKUS, SHORTER RUNS, MORE INNOVATION  
REDUCE, REUSE, RECYCLE



# PACKAGING





# WHY FLEXIBLE PACKAGING?

- LOWER LIFECYCLE ENERGY CONSUMPTION OVER RIGID PACKAGING
- PRESERVES AND PROTECTS PRODUCTS
- EXTENDS SHELF LIFE
- CONVENIENCE
- SHELF APPEAL
- IN EUROPE FOOD PACKAGING
  - 10% OF ALL MATERIALS
  - 40% OF PRODUCT





# FLEXIBLE PACKAGING PROJECTED GLOBAL GROWTH 2022 – 2027

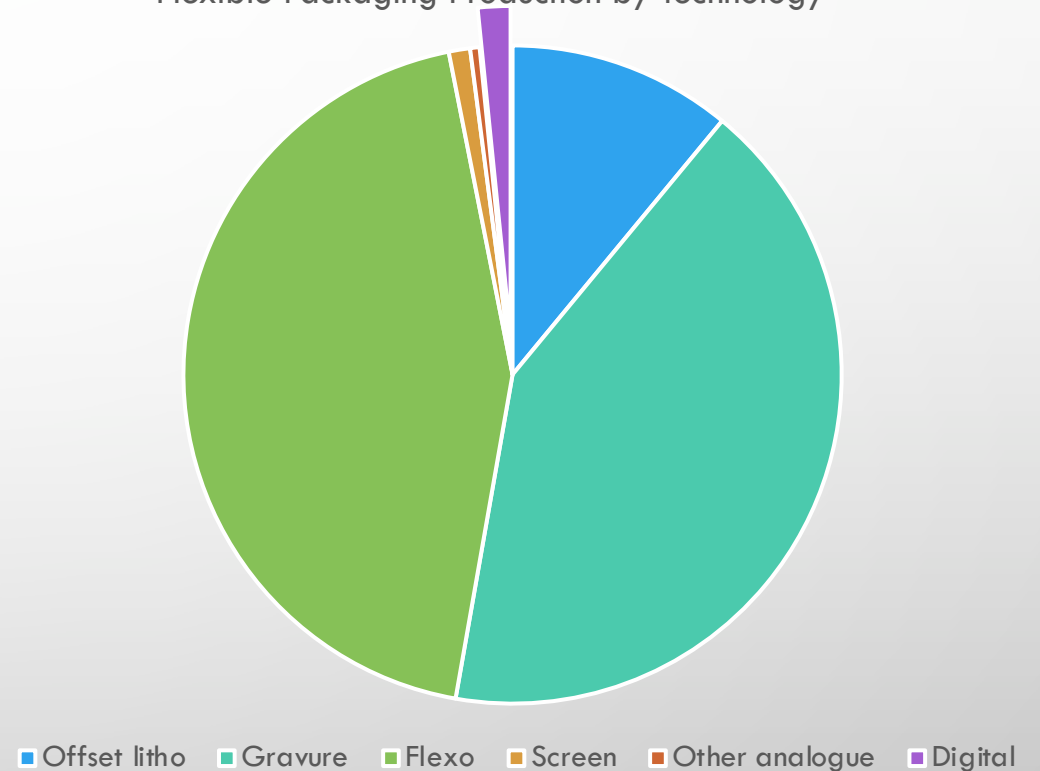
Includes: Bags, Sacks, Pouches, etc.

Growth Total 16.24%

Growth Digital 53.97%

Currently dominated by Gravure and Flexo

Flexible Packaging Production by Technology



# TOP FLEXIBLE PACKAGING PROVIDERS



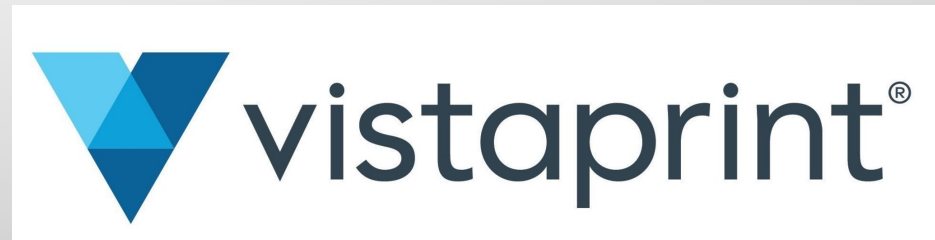


# DIGITAL FLEXIBLE PACKAGING

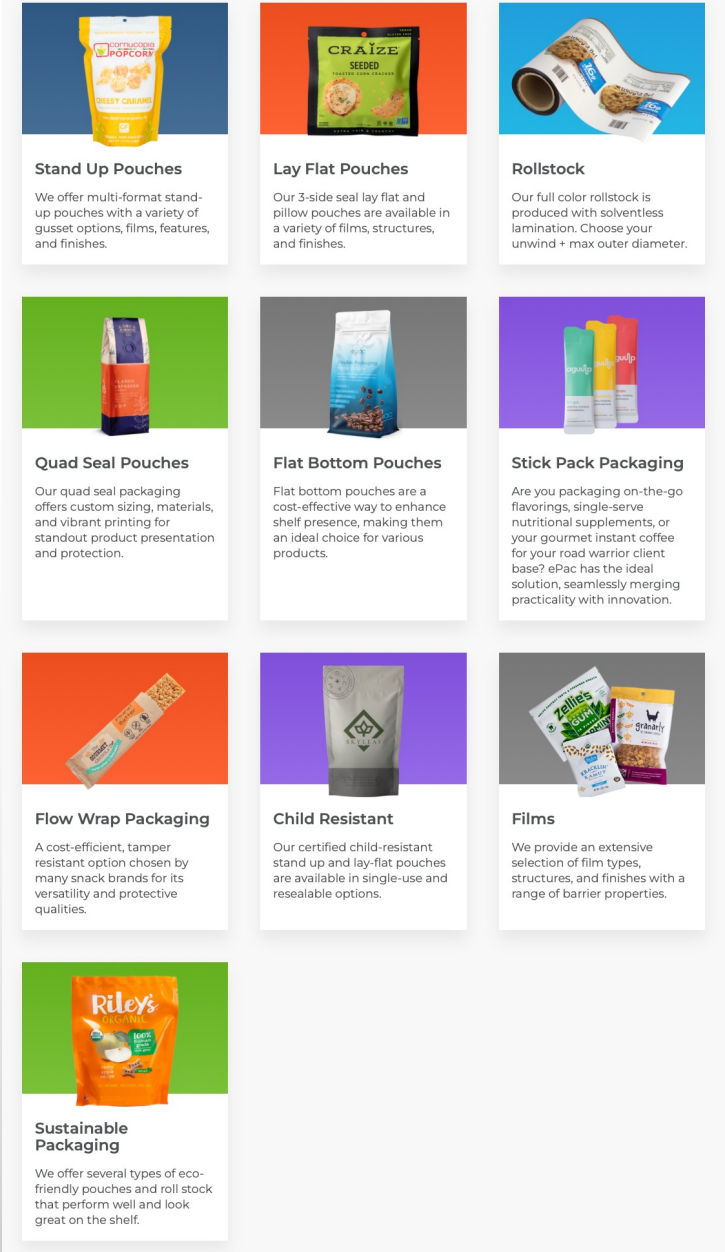
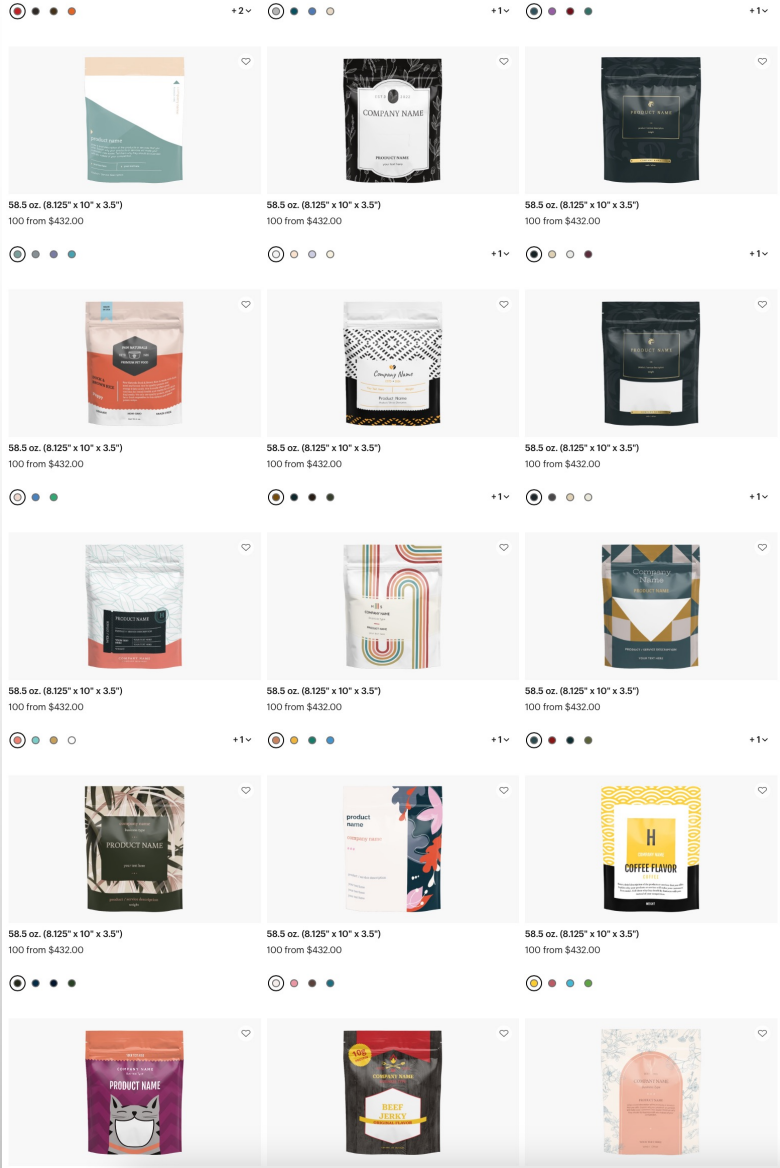
- STARTED 2016
- OVER \$200M ANNUAL REVENUE
- 600% GROWTH OVER LAST 3 YEARS
- 26 GLOBAL LOCATIONS WITH 36 PLANNED
- RECENT FUNDING ROUND – AMCOR



- NEW ENTRY – FAMILIAR BRAND

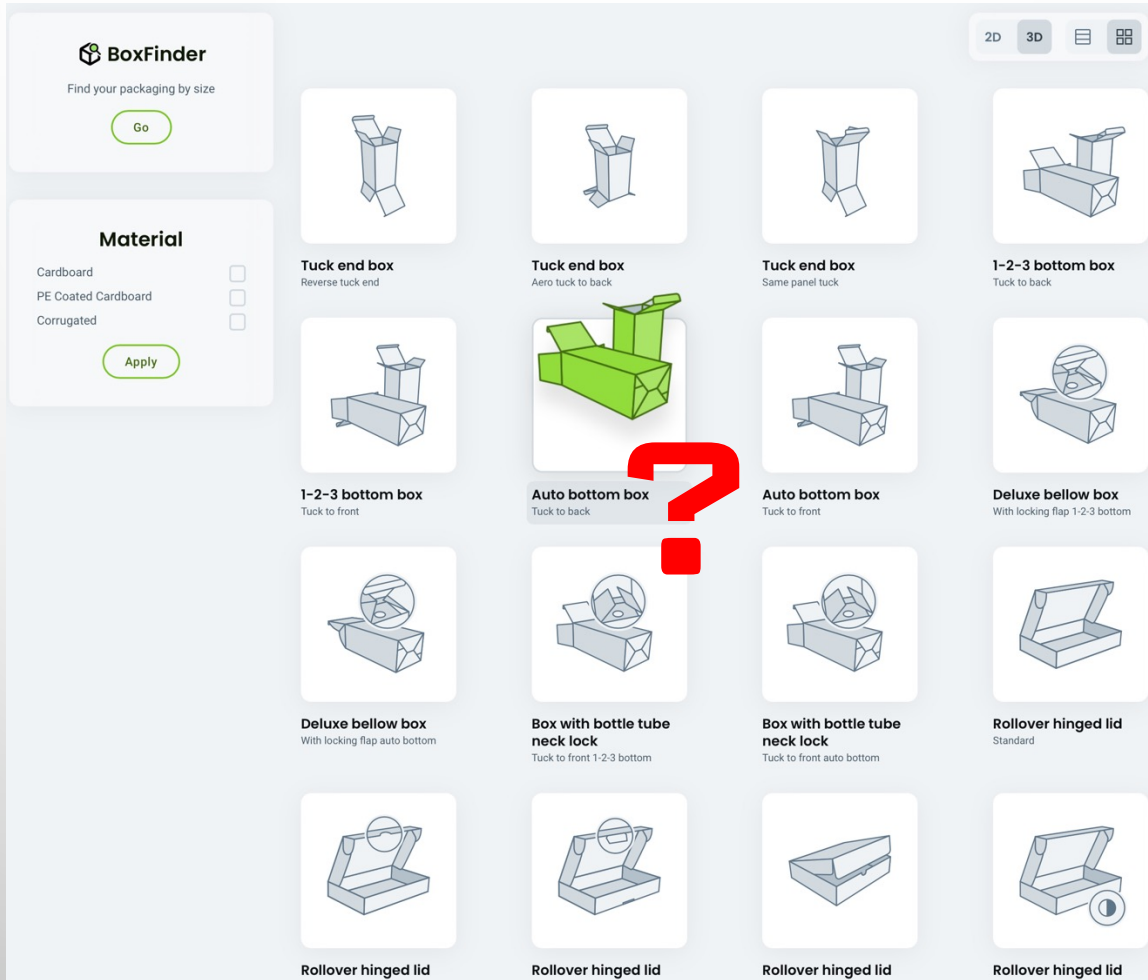


# VARIETY OF DESIGNS



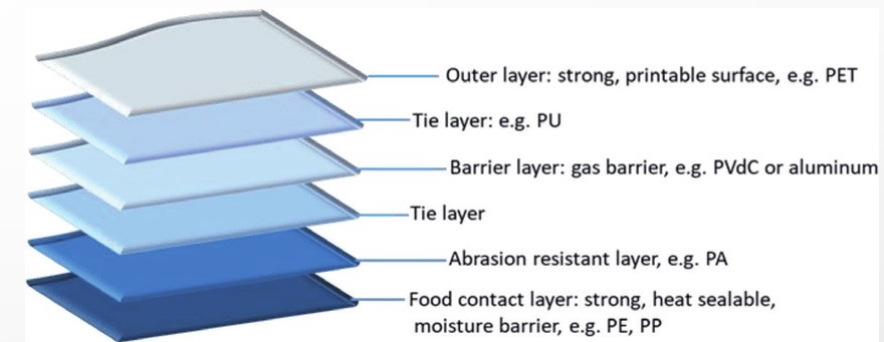


# WEB 2 PACK

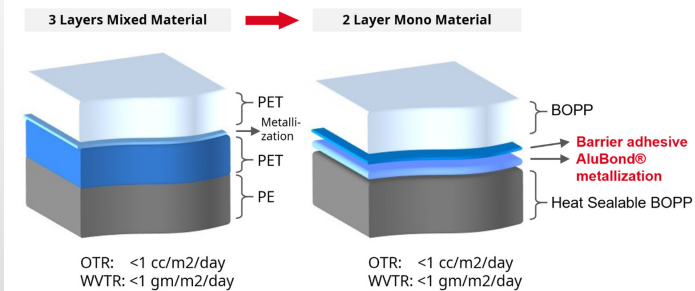


# PRESS SIZES AND MATERIALS

- NARROW WEB ~13<sup>+</sup>"
- MID WEB ~ 30<sup>+</sup>"
- WIDE WEB ~ 40<sup>+</sup>"
- PAPER
- PLASTIC(S)
- FILM(S)
- ALUMINUM FOIL
- MULTI-LAYER



## BOBST enabling technology MPET replacement



BOBST  
AluBond® &  
lamination  
technology

Source: Film courtesy of Flex Films, division of Uflex

Application Specific Drivers



# PLASTIC VS. PAPER

## • PLASTIC

- MORE DURABLE
- CAN BE RECYCLED...BUT
- LESS RESOURCES TO MANUFACTURE
- NOT ALL PLASTICS ALIKE

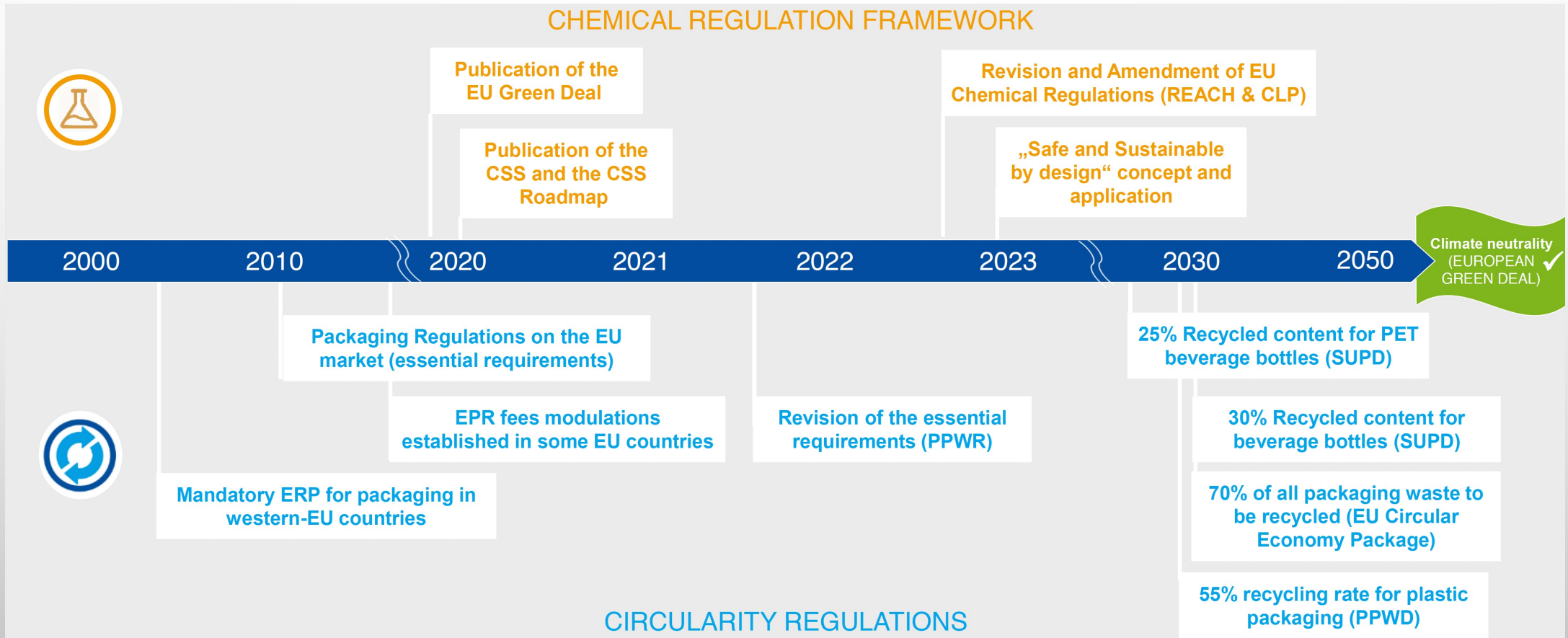
## • PAPER

- LESS DURABLE
- 'COULD' GO IN REGULAR TRASH STREAM
- HIGHER ENERGY COST TO MANUFACTURE
- HIGHER CONSUMER ACCEPTANCE

## Application Specific Drivers

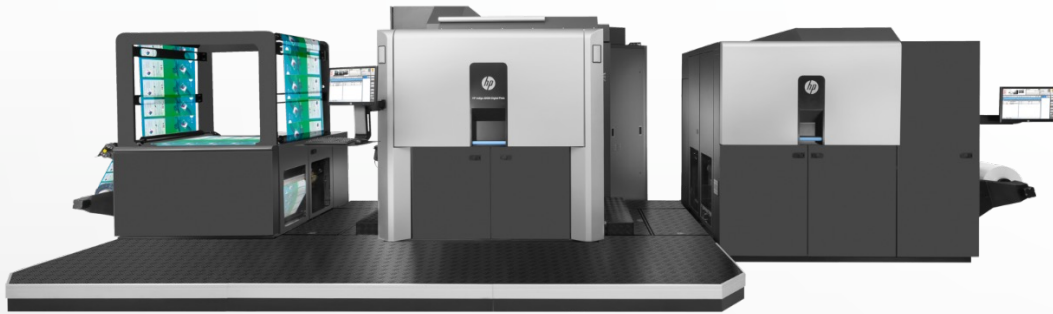


# SUSTAINABILITY IS MORE THAN JUST A GOOD IDEA





# FLEXIBLE PACKAGING EP



© HP Indigo 25K



© Xeikon CX500



© HP Indigo 200K

# FLEXIBLE PACKAGING INKJET – NARROW WEB



© Fujifilm Fujifilm LP 350



© Durst Tau RSCi



© Miyakoshi MJ20W



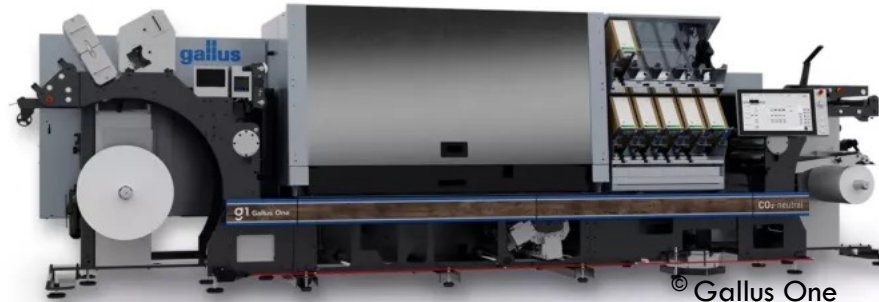
© SCREEN Truepress Jet L350 SAI



© Epson SurePress L-4733AW



© Bobst DE 340



© Gallus One



© Domino N730i

# FLEXIBLE PACKAGING UV INKJET – MID WEB



© Miyakoshi MJP 30W

## Hybrid Presses

- Bobst
- Gallus
- MPS
- Nilpeter
- Omet

# AQUEOUS INKJET- MID WEB



© Miyakoshi MJP 30AXF



© Kodak Uteco Sapphire EVO



© Comexi Digiflex



© Fujifilm FP 790



© Screen Pac Jet FL830



# LANDA W10P AQUEOUS INKJET MID WEB



DRUPA ?

# PAPER BASED



© Xeikon TITON

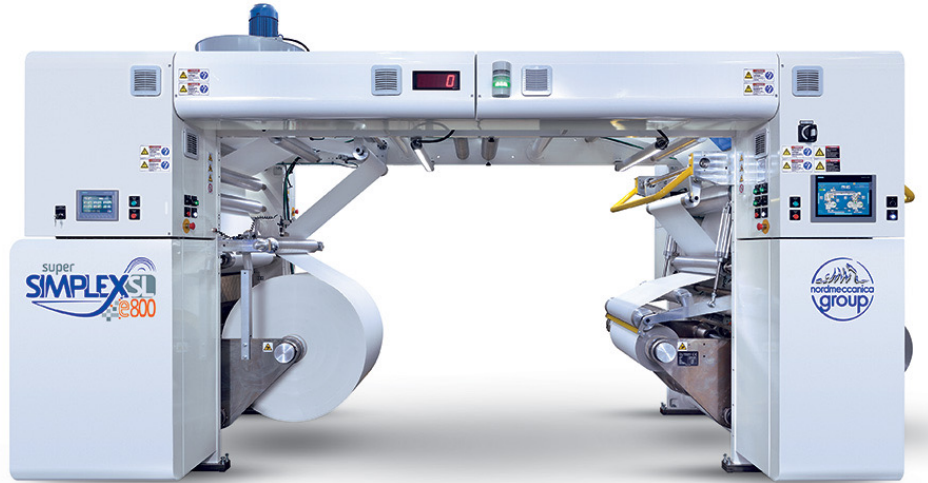


© Screen Truepress PAC



© HP 25K or 200K

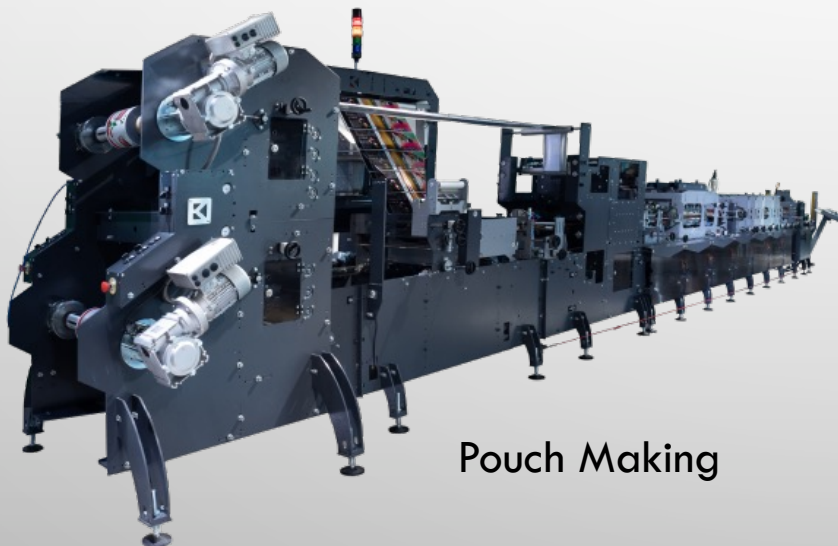
# PRINTED – NOW WHAT?



Laminating



Slitter



Pouch Making



# A FEW TAKEAWAYS

- LABEL PRESSES CAN HELP YOU ENTER MARKET
- MID WEB OFFERS MORE OPTIONS
- EP HAS A TRACK RECORD
- INKJET 'CAN' BE MORE COST EFFECTIVE
- AQUEOUS OFFERS MORE OPTIONS FOR FOOD SAFE AND SUSTAINABILITY
- APPLICATION, APPLICATION, APPLICATION





THANKS!

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