PACKAGING CONVERTERS

Fresh **Twists**

Flexible packaging players continue to regroup in order to ensure future growth.

THOUGH CONSULTANTS SAY consolidation activity in the packaging industry is slowing, the face of the flexible packaging industry continues to be changed by mergers, acquisitions, and divestitures.

In packagePRINTING's annual Top Flexible Packaging Converters Survey, such past participants as Duralam, Pac One, and Rex Int'l are now part of larger players' umbrella portfolios. And International Paper's flexible packaging division, sold to Exo-Tech Packaging LLC in 2001, is now called Exopack.

Of the estimated \$19 billion flexpack market, more 0=0ffset; S=Screen; than \$14 billion in total sales is represented in the list of survey participants below. Three quarters of those sales can be found in the first ten companies listed.

A challenging economic climate, reflected in consolidation and bankruptcy announcements, rendered the list of survey participants a bit shorter this year. Still, slightly more than half of converters participating in both 2001 and 2002's surveys reported higher sales figures than in the previous year.

Converters responding to the survey for the past two years cite staff additions as the most common mode of expansion (25 percent), perhaps due to acquisition, over the period 2000 to 2001. Twenty-one percent have increased press capacity during this period, and 16 percent have added facilities.

In light of still-crowded capacity conditions, converters looking to snare further growth will need to get creative on where to find it. Associate Editor Jessica Millward reported in pP's 2002 State of the Industry Report (March 2002), "End-use applications with the most potential for flexible packaging ... are markets ... already cultivated: fresh produce, drugs, medical/surgical, pet food, and snacks." Notably, of the 47 percent of respondents indicating expansion plans for 2002, exploring new end uses was the most popular strategy cited. In addition, unexplored geographical territory may be tough to come by. Nearly half of all respondents report serving an international customer base.

Key to rankings:

C=Combination Process: D=Digital; F=Flexo; G=Gravure; L=Letterpress; U=UV Flexo

Rank	Сотрапу	Principal Officer	2001 Rank	# of Empl.	# of Presses	# of Facilities	Processes Used
1	Sealed Air Corp., Saddle Brook, N.J.	William V. Hickey	2	N/A	N/A	N/A	D,F,G
	Industries Served: Food, Protective, Specialty	-		,	,	,	, ,
2	Pechiney Plastic Pkg., Inc., Chicago, III.	Ilene Gordon	NR	4,000	N/A	300	C,D,F,G
	Industries Served: Food, Meat & Dairy, Health			,	,		
3	Bemis Company, Minneapolis, Minn.	Jeffrey Curler	3	8,400	160+	43	F,G
	Industries Served: Meat, Cheese, Medical, Co	onfectionary, Consumer Produ	cts	,			,
4	Alcoa Flexible Packaging, Richmond, Va.	Alain A.J. Belda	1	2,500	31	8	F,G
	Industries Served: Confections, Pharmaceutic	als, Personal Care, Food & Be	everage, To	bacco, Inc	lustrial F	roducts	
5	Printpack, Atlanta, Ga.	Dennis Love	4	4,200		21	F,G
	Industries Served: Snacks, Confections, Towe	I/Tissue, Bakery, Cereal					
6	AEP Industries, S. Hackensack, N.J.	Brendan Barba	5	500	15	6	F
	Industries Served: Food/Beverage, Industrial,	Agricultural					
7	Sonoco, Hartsville, S.C.	Eddie Smith	10	1,100	35	9	C,D,F,G
	Industries Served: Confectionary, Cookies & C	Crackers, Home & Personal Ca	are, Bevera	age, Coffee)		
8	Exopack, Spartanburg, S.C.	Patrick M. Woods	NR	2,300	N/A	9	F,G
	Industries Served: Pet Food, Charcoal, Buildin	g Materials, Lawn & Garden					
9	Lawson Mardon USA, Northbrook, III.	Pete Mathias	7	1,500	20	5	D,F,G
	Industries Served: Confectionary, Dairy, Pet Fo	ood, Photographic, Beverage					
10	Bryce Corp., Memphis, Tenn.	Tom Bryce	9	1,200	22	5	F
	Industries Served: Confections, Food/Beverage	ge					

Rank	Company	Principal Officer	2001 Rank	# of Empl.	# of Presses	# of Facilities	Processes Used
11	RJR Packaging, Winston-Salem, N.C. Industries Served: Food, Tobacco, Photo, Drug/Pha	Ric Engels rm.	8	1,150	14	3	G
12	Pliant Corp., Schaumburg, III. Industries Served: Bakery, Frozen Food, Personal C	Richard P. Durham	11	909	42	7	D,F,G
13	American Packaging, Rochester, N.Y. Industries Served: Food/Beverage, Personal Care, G	P.B. Schottland	12 ricultural C	600 hemical	12	3	C,F,G,O
14	Bagcraft Packaging, LLC, Chicago, III. Industries Served: Fast Food, Supermarkets, Institu	Phil Harris	13	806	76	2	C,F,S
15	Winpak Ltd., Winnipeg, MN Industries Served: Food	J.R. Lavery	17	905	14	3	F,G
16	Plassein International, Willington, Conn. Industries Served: Industrial Shipping Sacks, Food I	Frank McNabb Packaging, Retail Packagir	NR ng	800	25	6	F
17	Smurfit-Stone Flexible Pkg., Schaumburg, III. Industries Served: Pharmaceuticals, Military, Proces	Gary McDaniel	NR	450	18	5	F
18	Mercury Plastics, Industry, Calif. Industries Served: Fruit/Vegetables, Bakery/Bread,	Benjamin Deutsch	26	600	20	4	F
19	Phoenix Packaging, Maple Grove, Minn. Industries Served: Retail Food Packaging	Eric Jackson	19	170	8	2	C,F,G
20	Nordenia U.S.A., Inc., Jackson, Mo. Industries Served: Health & Beauty, Food, Lawn & O	Paul E. Wiedlin Garden, Pet Food, Paper P	32 roducts	217	6	2	F,G
21	Outlook Group Corp., Neenah, Wis. Industries Served: Meat, Direct Mail, Personal Care	Joe Baksha	18	510	24	2	C,F,L,S,U
22	Multi-Color Corp., Cincinnati, Ohio Industries Served: Laundry, Beverage, Food, Persor	Steve Mulch	25	370	13	4	C,F,G,O,S,U

Rank	Сотрапу	Principal Officer	2001 Rank	# of Empl.	# of Presses	# of Facilities	Processes Used
23	Fabrene Inc., North Bay, ON Industries Served: Lumber, Metal, Building Materials	Grant Reeves	14	350	2	3	F
24	Cello-Foil Products, Battle Creek, Mich. Industries Served: Personal Care, Medical Appliance	Ken Lesiow	22 Goods, Cor	249 nfectional	11 v	2	F,G
25	Poly-Pak Industries, Melville, N.Y. Industries Served: Retail, Apparel, Food, Laundry/D	Pete Levy	23	300	24	2	F
26	Ultra Flex Packaging Corp. Industries Served: Bakery, Textile, Confectionary, Co	Eli Blatt	27	210	4	1	F
l	Packaging Products Corp., Mission, Kan. Industries Served: Snack Foods, Cookies & Cracker		28	170	12	3	F
28	Western Plastics, Temecula, Calif. Industries Served: Computer-Distribution, Shipping,	T. Cunningham Foodservice-Industrial Page	NR ckaging	150	3	3	F
29	Uniflex, Hicksville, N.Y. Industries Served: Promotional, Healthcare, Educati	Herbert Barry onal, Automotive, High Te	30 chnology	350	11	2	F,L,S
30	Coating Excellence Int'l, Wrightstown, Wis. Ream Wrap, Sugar Pouches, Food Pouches, Gum W	Michael Nowak rap	NR	125	2	1	F
	Seal-It Inc., Farmingdale, N.Y. Industries Served: Dairy, Beverage, Food, Health &	Sharon Lobel Beauty, Pharmaceutical	33	220	9	2	F,G
32	Packaging Concepts, St. Louis, Mo. Industries Served: Microwave Packaging, Food Pack	John J. Irace	NR ckaging	247	10	3	F
33	Cadillac Products Packaging Co., Troy, Mich. Industries Served: N/A	Robert J. Williams	39	198	3	2	F

Rank	Company	Principal Officer	2001 Rank	# of Empl.	# of Presses	# of Facilities	Processes Used
34	CLP Packaging Solutions, Fairfield, N.J. Industries Served: Food, Diagnostic, Medical, Protection		NR	195	6	1	F,G
35	Hood Pkg. (Plastic Film Div.), Decatur, Ga. Industries Served: Poultry, Lawn & Garden, Confecti	T. Alvarez/L. Esterberg	40	206	11	3	F
	Plastic Packaging, Hickory, N.C. Industries Served: Personal Care, Snack Foods, Tex	Bert Brinkley tiles, Consumer Goods	36	235	9	2	F,U
	LPS Industries, Moonachie, N.J. Industries Served: Medical, Agrichem, Snacks, Pet I	Madeleine Robinson	38	160	8	1	F, U
	Glenroy, Inc., Menomonee Falls, Wis. Industries Served: Pharmaceuticals, Personal Care,	Roy Jablonka Medical, Food, Cosmetics	52 5	105	2	1	F
39	Wisconsin Film & Bag, Shawano, Wis. Industries Served: Medical, Automotive, Retail, Indu	Jack Riopelle strial, Food	37	216	6	1	F
40	Excelsior Packaging Group, Yonkers, N.Y. Industries Served: Bakery, Food Service, Publishing	Ronnie Shemesh , Medical	NR	130	5	1	F
41	Zimmer Custom-made Pkg., Indianapolis, IN Industries Served: Ice Cream, Snack Foods, Candy,		44 I Coated F	130 Papers	16	2	F
42	Cello-Pack Corp., Buffalo, N.Y. Industries Served: Fragrance, Health/Beauty, Tissue	Jim Bola e, Snacks, Industrial	61	120	5	1	F
43	Kendall Packaging, Milwaukee, Wis. Industries Served: Snack, Food/Dairy, Cosmetic, Mo		62	110	6	2	D,F
44	Lithotype Co., S. San Francisco, Calif. Industries Served: Food, Cosmetics, Point of Purcha	Chris Sewell	64	57	5	2	F,O,U
45	Roplast Industries, Oreville, Calif. Industries Served: Grocery, Retail, Produce, Food, In	Robert Bateman	53	150	5	1	F

Rank	Соптрапу	Principal Officer	2001 Rank	# of Empl.	# of Presses	# of Facilities	Processes Used
46	Union Industries, Providence, R.I. Industries Served: Food, Retail, Electronics, Direct	Harley Frank	51	140	4	1	C,D,F,G,S
47	Sleeveco, Dawsonville, Ga. Industries Served: Beverage, Retail Cleaning, Pet C	David Johnson	56	90	6	1	F,G
48	Hueck Foils, LLC, Wall, N.J. Industries Served: Healthcare, Specialty Food	George Thibeault Jr.	58	55	1	2	G
49	Bonita Pioneer Packaging, Portland, Ore. Industries Served: Gen. Retail Merchandise, Retail		42 vices, Nui	336 rsery, Bak	40 kery	3	F
50	Fabricon Products, River Rouge, Mich. Industries Served: Meat, Bakery, Confections, Ice C	Bruce L. Dinda	57	94	10	3	F,L
l	Industries Served: Personal Care, Bakery, Milk, Cor	Jacque LeClair	48	180	8	2	F
	Primary Packaging, Bolivar, Ohio Industries Served: Insulation, Lawn & Garden	Mark Martinez	NR	81	4	1	F
53	Star Packaging Corp., College Park, Ga. Industries Served: Meat/Poultry, Rice/Bean, Confe	Ollie B. Wilson Jr. ctionary, Trading Cards, C	65 hemicals	83	5	2	F
l	Fisher Container, Buffalo Grove, III. Industries Served: Food, Retail, Medical, Pharmace	Donald E. Fisher	63	80	2	1	F
l	Maco Group (Maco Bag), Victor, N.Y. Industries Served: Photo, Electronics, Industrial, Fo	Scott Miller	60	100	0	3	F,G
56	Lally Pak Inc., Hillside, N.J. Industries Served: Automotive, Cosmetics, Pharmac	Henry Herbst ceuticals, Electronics, Fro	76 zen Food	85 , Bakery	6	1	F
57	Syracuse Label Co., Liverpool, N.Y. Industries Served: Food, Plastics, Hospitality, Photo	Peter Rhodes o, Retail	68	125	16	1	F,L,U

Rank	Company	Principal Officer	2001 Rank	# of Empl.	# of Presses	# of Facilities	Processes Used	
58	Buckeye Packaging, Alliance, Ohio	John F. Davis	70	105	5	1	F	
	Industries Served: Paper Goods, Hardware, Medical,	Food, Publishers						
59	Catty Corp., Huntley, III.	Bruce A. Scott	79	55	9	2	F,G	
	Industries Served: Food, Confection, Pharmaceutica	I, Industrial						
60	Prime Graphics, Wood Dale, III.	Bill Hunter	74	45	6	1	F	
	Industries Served: HBA, Food, Medical, Pharmaceuti	cal, Specialty						
61	EndPak Packaging, Pico Rivera, Calif.	Edgar A. Garcia	77	50	11	1	F	
	Industries Served: Agriculture, Food Wrap, Can, Feed	d/Seed						
62	Technipaq, Crystal Lake, III.	Phil Rosenburg	75	60	1	1	F	
	Industries Served: Medical, Pharmaceutical, Diagnos	stic						
63		Jacquelyn Daly Johnson	81	56	4	1	F	
	Industries Served: Sterile Medical Devices, Specialty							
64	, 5 5 ,		78	40	4	1	F	
	Industries Served: Auto, Food, Medical, Housewares							
65	Plaspack U.S.A., Antigo, Wis.	Robert Hilger	NR	115	2	2	F	
	Industries Served: Fresh Produce, Seafood, Toys, Firewood, Specialty							
66	Pennsak, Sharon, Pa.	Jeffrey D. Rabiea	82	85	3	1	F	
	Industries Served: Pharmaceuticals, Electronics, Go	vernment, Recreational, (Cosmetics					
67	Northern Expediting Corp., Union, N.J.	Michael Dee	86	15	4	1	F	
	Industries Served: Candy, Snack, Bakery							