Labels: Flexo (Line)

First Place
McDowell Label
**Wreckage**
Press: Gallus
Printing Plates/Screens/Cylinders: Dupont
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Ritrama
Inks/Coatings/Adhesives: Actega

Second Place
McDowell Label
**Burner**
Third Place
McDowell Label
**CBD Topical**

Labels: Flexo (Line and Screen)

First Place
McDowell Label
**Endurance**
Press: Gallus
Printing Plates/Screens/Cylinders: Dupont
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Ritrama
Inks/Coatings/Adhesives: Actega

Second Place
McDowell Label
**Sweet & Sexy**
Third Place
Outlook Group
**Mighty Spark**
**Ground Chicken**
**PS Label**

Labels: Flexo (Process)

First Place
Labeltronix
**Annadoll**
Press: Nilpeter
Printing Plates/Screens/Cylinders: Trisoft
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Bright Silver Foil
Inks/Coatings/Adhesives: Siegwerk

Second Place
McDowell Label
**Current Mood**
Third Place
McDowell Label
**Citrine Crystal**

Labels: Combination Process

First Place
Multi-Color Corp.
**Wine and Spirits**
Press: Gallus TCS250
Universal Engraving Substrate: Killer White
Inks/Coatings/Adhesives: Siegwerk

Second Place
McDowell Label
**Moroccan Nights**
Third Place
McDowell Label
**C4 Candy Shoppe**
**Wine and Beer Labels: Flexo (Line and Screen)**

**First Place**
Multi-Color Corp. Canada
Ron Matusalem Gran Reserva 15 - Generic Face 70cl
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Avery Dennison
Inks/Coatings/Adhesives: Siegwerk

**Second Place**
McDowell Label
Straight Rye Whiskey

**Third Place**
Multi-Color Corp. Wine and Spirits

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**Labels: Screen (Rotary or Flat)**

**First Place**
Monvera Glass Décor
Kashmir and Kind Low THC Body Oils
Inks/Coatings/Adhesives: Ceramic Inks

**Second Place**
Monvera Glass Décor
Marble Distilling Vodka

**Third Place**
Monvera Glass Décor
Superstition Meadery

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**Wine and Beer Labels: Flexo**

**First Place**
Multi-Color Corp. Canada
Diabolica Rosé 750ml Front Label 2018
Press: Nilpeter Printing Plates/Screens/Cylinders: Cyrel Fast
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Avery Dennison
Inks/Coatings/Adhesives: Siegwerk

**Second Place**
McDowell Label
Cask Strength

**Third Place**
McDowell Label
Premium Vodka

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**Labels: Digital**

**First Place**
Multi-Color Corp. Australia
Jurlique - Rose Body Oil
Press: HP Indigo WS 6600 & Digicon
Dies: RotoMetrics
Substrate: Castgloss/Rafia
c Lacings/Adhesives: Electro Ink/HP Inks, Kurz Foil, Gloss Laminate/BJ Ball

**Second Place**
Shanghai Huangjin Printing Co.
Alcohol Label

**Third Place**
The Great Little Box Co.
Honeybrew Kombucha
Wine and Beer Labels: Flexo (Process)

First Place
Labeltronix
Annadoll
Press: Nilpeter
Printing Plates/Screens/Cylinders: Trisoft Anilox
Rolls: Harper Dies: RotoMetrix
Substrate: Bright Silver Foil
Inks/Coatings/Adhesives: Siegwerk

Second Place
McDowell Label
2017 Pinot Noir

Third Place
Multi-Color Corp. Wine and Spirits
Freakshow Chardonnay

Wine and Beer Labels: Offset (Line and Text)

First Place
Multi-Color Corp. Wine and Spirits
Raymond
Substrate: Velvet
Inks/Coatings/Adhesives: Siegwerk

Second Place
Multi-Color Corp. Canada
L’Envol Mousseux 750ml Face

Third Place
Multi-Color Corp. Canada
Pereira Red 750ml Face 2018
**Wine and Beer Labels: Offset (Line and Screen)**

**First Place**
Multi-Color Corp. Wine and Spirits

**Round Pond**

**Second Place**
Multi-Color Corp. Wine and Spirits

**Instigator**

**Third Place**
Multi-Color Corp. Wine and Spirits

**Opaque**

**Wine and Beer Labels: Digital (Process)**

**First Place**
The Great Little Box Co.

**Red Truck Lager**

**Second Place**
Multi-Color Corp. Australia

**M for Mollie**

**Third Place**
Multi-Color Corp. Australia

**6 Ft 6 - Art Range**

**Wine and Beer Labels: Offset (Process)**

**First Place**
Multi-Color Corp. Australia

**Hardys - Char No. 3**

**Second Place**
Multi-Color Corp. Australia

**The Bond**

**Third Place**
Multi-Color Corp. Wine and Spirits

**Prayers of Sinners**

**Wine and Beer Labels: Digital (Image and Text)**

**First Place**
Shanghai Huangjin Printing Co.

**Alcohol Label**
Press: Epson Sure Press L-4033AW & L-6034VW Substrate: Matte Chrome PET

**Second Place**
Valley Forge Tape & Label Co.

**Lancaster Brewing Chimera Ale Label**
Flexible Packaging: Flexo (Line)

**First Place**
McDowell Label
**Deviously Black**
Press: Gallus Printing Plates/Screens/Cylinders: Dupont
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Klockner Inks/Coatings/Adhesives: Actega

**Second Place**
McDowell Label
**Go To Black**
Press: MPS Printing Plates/Screens/Cylinders: Dupont
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Fasson Inks/Coatings/Adhesives: Actega

**Third Place**
McDowell Label
**Girl Boss**

Flexible Packaging: Flexo (Process)

**First Place**
Flexitek De Mexico S.A. De C.V
**Dulce Travesia Barcel**
Anilox Rolls: Apex GTT Substrate: Bopp matte Inks/Coatings/Adhesives: Siegwerk/Dow

**Second Place**
ProAmpac
**Bag Frozen Strawberry**
Press: Rotogravure Comexi Press Printing Plates/Screens/Cylinders: Trident (C 70-0-130; M 70-2-120; Y 70-0-130; K 70-4-115) Substrate: OPP/WHDPE with Laser Score Inks/Coatings/Adhesives: INX Ink/Henkel Adhesive

**Third Place**
Jupiter Laminators
**Tower Nuts and Dry Fruits**

Flexible Packaging: Flexo (Line and Screen)

**First Place**
McDowell Label
**Go To Black**
Press: MPS Printing Plates/Screens/Cylinders: Dupont
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Fasson Inks/Coatings/Adhesives: Actega

**Second Place**
McDowell Label
**Venetian Lace**

**Third Place**
McDowell Label
**C4 Zero Sugar**

Flexible Packaging: Gravure

**First Place**
American Packaging Corp.
**Hershey Nuggets Special Dark Chocolate with Almonds Share Pack**
Press: Rotogravure Comexi Press Printing Plates/Screens/Cylinders: Trident (C 70-0-130; M 70-2-120; Y 70-0-130; K 70-4-115) Substrate: OPP/WHDPE with Laser Score Inks/Coatings/Adhesives: INX Ink/Henkel Adhesive

**Second Place**
Print Master Co., LTD.
**Bag Frozen Strawberry**

**Third Place**
Jupiter Laminators
**Tower Nuts and Dry Fruits**
**Flexible Packaging: Digital**

First Place
R.B. Dwyer Company, Inc.

Electric Jellyfish
Hazy IPA 16oz
Printed Shrink Sleeved Can

Press: HP Indigo 6900, HP Indigo 8000, ABG Digicon
Printing Plates/Screens/Cylinders: FLEXO
Press: HP Indigo 6900, HP Indigo 8000, ABG Digicon
Printing Plates/Digital Line screen 175 Anilox
Rolls: 400 Line/BCM
Substrate: Clear .045 PETG (Recyclable Film)
Inks/Coatings/Adhesives: HP Electroinks/Clear OPV/Matte Varnish

**Folding Cartons: Offset**

First Place
Diamond Packaging
Anna Sui Fantasia Mermaid

Press: Heidelberg Speedmaster XL 105 Offset Press (with Compact Foilers cold foil unit)
Printing Plates/Screens/Cylinders: Agfa Thermostar P-970 (Agfa Avalon N8-24 thermal platesetter)
Dies: Metal Magic (embossing dies); Diamond Packaging (cutting dies)
Substrate: Iggesund Invercote G .017 paperboard (FSC-certified)
Inks/Coatings/Adhesives: Huber offset inks, coatings; ITW Foils (ICF 100-500) cold foil, adhesive

Second Place
Hub Folding Box Co.
Ketel One Botanicals/Diageo

Third Place
Beyer Graphics Inc.
Memorial Day Box

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**Folding Cartons: Digital**

**First Place**
Zumbiel Digital  
**Airheads Big Bar**

Press: Kodak Prosper Press  
6000S in-line w/flexo press  

Printing Plates/Screens/Cylinders:  
Kodak Flexcel  
Anilox Rolls: 400  
e-flow  

Dies: Platen dies, mfg. internally  

Substrate: Clearwater SBS  

Inks/Coatings/Adhesives:  
Kodak Digital inks, Sun Chemical inks, Aqueous overprint varnish from Sun Chemical

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**Corrugated (Preprint): Flexo - Process**

**First Place**
International Paper - Tucker  
**International Paper, Malibu Rum**

Press: Allstein Printing Plates/  
Screens/Cylinders: Dupont DPL,  
120 Linescreen, sleeve mounted  
Anilox Rolls: 800/2.3  
process colors, 600/4.7  
Pantone Brown Pamarco  

Substrate: Kemigraph Inks/Coatings/Adhesives: Specialty inks/water based

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**Corrugated (Preprint): Flexo - Line and Screen**

**First Place**
International Paper - Tucker  
**Harvest Hill Beverage Co. Lemonade Stand**

Press: Allstein Printing Plates/  
6 colors + varnish  
Anilox Rolls: Pamarco CMK 108 Yellow 800/2.3,  
7685 Blue 6OD/4.7, 2613 Purple 550/5.5  
Dies: 1 around, 6 across  
Substrate: Kemigraph 33 lb.  
Inks/Coatings/Adhesives: Specialty water base

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**Corrugated (Post/Direct Print): Digital**

**First Place**
Kaweah Container, Inc.  
**Saputo Land O’ Lakes Whipped Cream Display Box**

Press: HP PageWide  
T400S Digital Press  
Cutting Die supplied by US Die Services  
Substrate: Hamburger Containerboard - Riegertop  
Inks/Coatings/Adhesives: Specialty Brands OPV

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**Corrugated (Post/Direct Print): Flexo - Line**

**First Place**
The Great Little Box Co.  
**Great Little Box Company**

Press: Apstar Rotary Press  
Printing Plates/Screens/Cylinders: 2 print plates (inside & out) no screen  
Anilox Rolls: 350  
Dies: Rotary Die  
Substrate: ECT 36 E Kraft  
Inks/Coatings/Adhesives: waterbase ink/no coatings or adhesives

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**Second Place**
Kaweah Container, Inc.  
**Mandarin King Citrus HSC Top**

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**Third Place**
Kaweah Container, Inc.  
**Kingsburg Orchards Nectarines/Blanches Tray**

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**Corrugated (Post/Direct Print):**

**Flexo - Process**

- **First Place**
  - Proactive Packaging & Display
  - **Nimble Nectar HSC**
  - Press: Bobst Masterflex
  - Printing Plates/Screens/Cylinders: Kodak NXC Flexographic Printing Plates
  - Anilox Rolls: Manufactured by Pamarco
  - Dies: Bobst Platen Diecut
  - Substrate: 200B Kemi
  - Inks/Coatings/Adhesives: INX Inks

**Second Place**

- Allpak Container
- **Kirkland Organic Blueberries**
- Press: Martin DRO 1624 NT
- Printing Plates/Screens/Cylinders: Preflex Anilox Rolls: Praxair
- Dies: Die Techs
- Substrate: Kemi/Coated
- Inks/Coatings/Adhesives: Flint

**Third Place**

- Allpak Container
- **QFC Produce Box**

**Corrugated (Post/Direct Print):**

**Flexo - Line and Screen**

- **First Place**
  - Allpak Container
  - **Perfect by Nature**
  - Press: Martin DRO 1624 NT
  - Printing Plates/Screens/Cylinders: Preflex Anilox Rolls: Praxair
  - Dies: Die Techs
  - Substrate: Kemi/Coated
  - Inks/Coatings/Adhesives: Flint

- **Second Place**
  - Allpak Container
  - **Kirkland Organic Blueberries**

- **Third Place**
  - Allpak Container
  - **QFC Produce Box**
**Corrugated (Post/Direct Print): Digital**

**First Place**  
International Label & Printing Co.  
**Modelo Skid Wrap**  
**Press:** Inca Onset X3  
**Dies:** N/A  
**Substrate:** 41KLP-23m-42k B-flute w/Kemi face  
**Inks/Coatings/Adhesives:** Inca

**Second Place**  
Proactive Packaging & Display  
**SunVista Peruvian Beans Pallet Display Signage**

**Sustainability Category: Technical Achievement**

**First Place**  
Diamond Packaging  
**Diamond Packaging 2019 Calendar**  
**Press:** Heidelberg Speedmaster XL 106 Offset  
**Printing Plates/Screens/Cylinders:** Agfa Thermostar P-970 (Agfa Avalon N8-24 thermal platesetter)  
**Dies:** Metal Magic (embossing and debossing dies); Diamond (cutting dies)  
**Substrate:** Clearwater Candescence .018 SBS paperboard header/backers, Domtar Cougar Opaque White Smooth 80 lb. Text (pages), Clearwater Candescence .010 SBS laminated to E-flute (shipper)  
**Inks/Coatings/Adhesives:** Huber offset inks, coatings; ITW Foils (CFS 100) cold foil, adhesive

**Second Place**  
Zumbiel Digital  
**True Chef Meal Kit**

**Sustainability Category: Labels**

**First Place**  
Labelcraft Products Ltd.  
**The Recyclable Enviroliner**  
**Press:** WS4500 - Digital Printed/coater to make stock ETI-COHESIO 1702  
**Dies:** Flatbed  
**Substrate:** Enviroliner gloss perm 50 lb. - liner is Rolland Enviro Print 100%  
**Inks/Coatings/Adhesives:** CMYK, Adhesive = Avery G5590

**Second Place**  
Dobel/Proximo Spirits  
**SunVista Peruvian Beans Pallet Display Signage**

**Sustainability Category: Flexible Packaging**

**First Place**  
ProAmpac  
**Miracle-Gro Performance Organics**  
**Press:** Utico Onyx Printing Plates/Screens/Cylinders: DuPont EPR 100/70  
**LPI screen on plates, 19˝ cylinder repeat**  
**Anilox Rolls:** 800 2.0  
**Substrate:** 25% I’m green polyethylene, a bio-based resin made from Brazilian sugarcane  
**Inks/Coatings/Adhesives:** UV energy cured, high-gloss UV coated, and high-density UV black inks

**Second Place**  
McDowell Label  
**2019 Calendar**

**Third Place**  
Hub Folding Box Co.  
**Dobel/Proximo Spirits**  
**Press:** Bobst SP76 BMA/28˝ Hot Leaf Stamping Press  
**Dies:** Universal Engraving Stamping  
**Substrate:** Ecological Fibers 28-pt. black vat dyed  
**Inks/Coatings/Adhesives:** Kurz - Alufin special silver foil