**Labels: Flexo (Line)**

First Place  
McDowell Label  
*Wreckage*  
Press: Gallus  
Substrate: Ritrama  
Inks/Coatings/Adhesives: Actega

Second Place  
McDowell Label  
*Burner*  
Third Place  
McDowell Label  
*CBD Topical*

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**Labels: Flexo (Line and Screen)**

First Place  
McDowell Label  
*Endurance*  
Press: Gallus  
Substrate: Ritrama  
Inks/Coatings/Adhesives: Actega

Second Place  
McDowell Label  
*Current Mood*  
Third Place  
McDowell Label  
*Citrine Crystal*

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**Labels: Flexo (Process)**

First Place  
Labeltronix  
*Annadoll*  
Press: Nilpeter  
Substrate: Bright Silver Foil  
Inks/Coatings/Adhesives: Siegwerk

Second Place  
McDowell Label  
*Sweet & Sexy*  
Third Place  
McDowell Label  
*Mighty Spark*

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**Labels: Combination Process**

First Place  
Multi-Color Corp. Wine and Spirits  
*Hypatia*  
Press: Gallus TCS250  
Substrate: Killer White  
Inks/Coatings/Adhesives: Siegwerk

Second Place  
McDowell Label  
*Moroccan Nights*  
Third Place  
McDowell Label  
*C4 Candy Shoppe*
Wine and Beer Labels: Flexo

(Wine and Beer Labels: Flexo (Line and Screen))

First Place
Multi-Color Corp. Canada
Ron Matusalem Gran Reserva 15 - Generic Face 70cl
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Avery Dennison Inks/Coatings/Adhesives: Siegwerk

Second Place
McDowell Label
Straight Rye Whiskey

Third Place
Multi-Color Corp. Wine and Spirits
Crucible

Labels: Screen (Rotary or Flat)

First Place
Monvera Glass Décor
Kashmir and Kind Low THC Body Oils

Second Place
Monvera Glass Décor
Marble Distilling Vodka

Third Place
Monvera Glass Décor
Superstition Meadery

Labels: Digital

First Place
Multi-Color Corp. Australia
Jurlique - Rose Body Oil
Press: HP Indigo WS 6600 & Digicon Dies: RotoMetrics
Substrate: Castgloss/Raflatac Inks/Coatings/Adhesives: Electro Ink/HP Inks, Kurz Foil, Gloss Laminate/BJ Ball

Second Place
Shanghai Huangjin Printing Co.
Alcohol Label

Third Place
The Great Little Box Co.
Honeybrew Kombucha

Wine and Beer Labels: Flexo

First Place
Multi-Color Corp. Canada
Diabolica Rosé 750ml Front Label 2018

Second Place
McDowell Label
Cask Strength

Third Place
McDowell Label
Premium Vodka
Wine and Beer Labels: Flexo (Process)

First Place
Labeltronix
Annadoll
Press: Nilpeter
Printing Plates/Screen/Cylinders: Trisoft Anilox
Rolls: Harper Dies: RotoMetrics
Substrate: Bright Silver Foil
Inks/Coatings/Adhesives: Siegwerk

Second Place
McDowell Label
2017 Pinot Noir

Third Place
Multi-Color Corp. Wine and Spirits
Freakshow Chardonnay

Wine and Beer Labels: Offset (Line and Text)

First Place
Multi-Color Corp. Wine and Spirits
Raymond
Substrate: Velvet
Inks/Coatings/Adhesives: Siegwerk

Second Place
Multi-Color Corp. Canada
L’Envol Mousseux 750ml Face

Third Place
Multi-Color Corp. Canada
Pereira Red 750ml Face 2018

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Stand nr. 11.A.31
Wine and Beer Labels: Offset (Line and Screen)

First Place
Multi-Color Corp. Australia
Round Pond

Second Place
Multi-Color Corp. Wine and Spirits
Instigator

Third Place
Multi-Color Corp. Wine and Spirits
Opaque

Wine and Beer Labels: Digital (Process)

First Place
The Great Little Box Co.
Red Truck Lager

Second Place
Multi-Color Corp. Australia
M for Mollie

Third Place
Multi-Color Corp. Australia
6 Ft 6 - Art Range

Wine and Beer Labels: Offset (Process)

First Place
Multi-Color Corp. Australia
Hardys - Char No. 3

Second Place
Multi-Color Corp. Australia
The Bond

Third Place
Multi-Color Corp. Wine and Spirits
Prayers of Sinners

Wine and Beer Labels: Digital (Image and Text)

First Place
Shanghai Huangjin Printing Co.
Alcohol Label
Press: Epson Sure Press L-4033AW & L-6034VW Substrate: Matte Chrome PET

Second Place
Valley Forge Tape & Label Co.
Lancaster Brewing Chimera Ale Label
Flexible Packaging: Flexo (Line)

First Place
McDowell Label
Deviously Black
Press: Gallus Printing Plates/Screen/Cylinders: Dupont
Anilox Rolls: Harper Dies: RotoMetrics
Substrate: Klockner Inks/Coatings/Adhesives: Actega

Second Place
McDowell Label
Venetian Lace

Third Place
McDowell Label
C4 Zero Sugar

Flexible Packaging: Flexo (Line and Screen)

First Place
McDowell Label
Go To Black
Substrate: Fasson Inks/Coatings/Adhesives: Actega

Second Place
McDowell Label
Ultra Vivid

Third Place
McDowell Label
Girl Boss

Flexible Packaging: Flexo (Process)

First Place
Flexitek De Mexico S.A. De C.V
Dulce Travesia Barcel

Second Place
ProAmpac
Kaytee Winter Blend

Third Place
ProAmpac
Pride Lands Premium Bloom Soil

Flexible Packaging: Gravure

First Place
American Packaging Corp.
Hershey Nuggets Special Dark Chocolate with Almonds Share Pack
Press: Rotogravure Comexi Press Printing Plates/Screen/Cylinders: Trident (C 70-0-130; M 70-2-120; Y 70-0-130; K 70-4-115) Substrate: OPP/WHDPE with Laser Score Inks/Coatings/Adhesives: INX Ink/Henkel Adhesive

Second Place
Print Master Co., LTD.
Bag Frozen Strawberry

Third Place
Jupiter Laminators
Tower Nuts and Dry Fruits
Flexible Packaging: Digital

First Place
R.B. Dwyer Company, Inc.
Electric Jellyfish
Hazy IPA 16oz
Printed Shrink Sleeved Can
Press: HP Indigo 6900, HP Indigo 8000, ABG Digicon
Printing Plates/Screens/Cylinders: FLEXO
Line screen 175 Anilox Rolls: 400 Line/WBCM
Substrate: Clear .045 PETG (Recyclable Film)
Inks/Coatings/Adhesives: HP Electroinks/Clear OPV/Matte Varnish

Folding Cartons: Offset

First Place
Diamond Packaging
Anna Sui Fantasia Mermaid
Press: Heidelberg Speedmaster XL 105 Offset Press (with Compact Foilers cold foil unit)
Printing Plates/Screens/Cylinders: Agfa Thermostar P-970 (Agfa Avalon N8-24 thermal platesetter)
Dies: Metal Magic (embossing dies); Diamond Packaging (cutting dies)
Substrate: Iggesund Invercote G .017 paperboard (FSC-certified)
Inks/Coatings/Adhesives: Huber offset inks, coatings; ITW Foils (ICF 100-500) cold foil, adhesive

Second Place
Hub Folding Box Co.
Ketel One Botanicals/Diageo

Third Place
Beyer Graphics Inc.
Memorial Day Box
**Folding Cartons: Digital**

**First Place**
Zumbiel Digital
*Airheads Big Bar*
Press: Kodak Prosper Press
6000S in-line w/flexo press
Printing Plates/Screens/Cylinders: Kodak Flexcel
Anilox Rolls: 400 e-flow
Dies: Platen dies, mfg. internally
Substrate: Clearwater SBS
Inks/Coatings/Adhesives: Kodak Digital inks, Sun Chemical inks, Aqueous overprint varnish from Sun Chemical

**Corrugated (Preprint): Flexo - Process**

**First Place**
International Paper - Tucker
*International Paper, Malibu Rum*
Anilox Rolls: 800/2.3 process colors, 600/4.7 Pantone Brown Pamcoro
Substrate: Kemigraph Ink/Coatings/Adhesives: Specialty inks/water based

**Second Place**
International Paper - Indianapolis
*Special Kitty 40lb*

**Third Place**
International Paper - Indianapolis
*Campari Skyy Infusions 175L*

**Corrugated (Preprint): Flexo - Line and Screen**

**First Place**
International Paper - Tucker
*Harvest Hill Beverage Co. Lemonade Stand*
Anilox Rolls: Pamcoro CMK 108 Yellow 800/2.3, 7685 Blue 6OD/4.7, 2613 Purple 550/5.5
Dies: 1 around, 6 across
Substrate: Kemigraph 33 lb.
Inks/Coatings/Adhesives: Specialty water base

**Corrugated (Preprint): Digital**

**First Place**
Kaweah Container, Inc.
*Saputo Land O’ Lakes Whipped Cream Display Box*
Dies: Cutting Die supplied by US Die Services
Substrate: Hamburger Containerboard - Riegertop Inks/Coatings/Adhesives: Specialty Brands OPV

**Second Place**
Kaweah Container, Inc.
*Mandarin King Citrus HSC Top*

**Third Place**
Kaweah Container, Inc.
*Kingsburg Orchards Nectarines/Blanches Tray*

**Corrugated (Post/Direct Print): Flexo - Line**

**First Place**
The Great Little Box Co.
*Great Little Box Company*
Press: Apstar Rotary Press
Printing Plates/Screens/Cylinders: 2 print plates (inside & out) no screen
Anilox Rolls: 350 Dies: Rotary Die
Substrate: ECT 36 E Kraft Inks/Coatings/Adhesives: waterbase ink/no coatings or adhesives

**Second Place**
Proactive Packaging & Display
*The Original Super Glue: Wood Glue*
**Corrugated (Post/Direct Print):**

**Flexo - Process**

**First Place**
Proactive Packaging & Display
*Nimble Nectar HSC*


**Second Place**
Allpak Container
*Kirkland Organic Blueberries*

**Third Place**
Allpak Container
*QFC Produce Box*
**Specialty Category: Technical Achievement**

**First Place**
Diamond Packaging 2019 Calendar
- **Press:** Heidelberg Speedmaster XL 106 Offset Press (with Compact Foilers cold foil unit)
- **Printing Plates/Screens/Cylinders:** Agfa Thermostar P-970 (Agfa Avalon N8-24 thermal platesetter)
- **Dies:** Metal Magic (embossing and debossing dies); Diamond (cutting dies)
- **Substrate:** Clearwater Candesce .018 SBS paperboard (header/backers), Domtar Cougar Opaque White Smooth 80 lb. Text (pages), Clearwater Candesce .010 SBS laminated to E-flute (shipper)
- **Inks/Coatings/Adhesives:** Huber offset inks, coatings; ITW Foils (CFS 100) cold foil, adhesive

**Second Place**
SunVista Peruvian Beans Pallet Display Signage
- **Press:** Inca Onset X3
- **Dies:** N/A
- **Substrate:** 41KLP-23m-42k B-flute w/Kemi face
- **Inks/Coatings/Adhesives:** Inca

**Sustainability Category: Labels**

**First Place**
Labelcraft Products Ltd.
**The Recyclable Enviroliner**
- **Press:** WS4500 - Digital Printed/coater to make stock ETI-COHESIO 1702 Dies: Flatbed
- **Substrate:** Enviroliner gloss perm 50 lb. - liner is Rolland Enviro Print 100% Inks/Coatings/Adhesives: CMYK, Adhesive = Avery G5590

**Second Place**
True Chef Meal Kit
- **Press:** McDoell Label
- **Substrate:** 2019 Calendar

**Sustainability Category: Flexible Packaging**

**First Place**
ProAmpac
**Miracle-Gro Performance Organics**
- **Press:** Utico Onyx Printing Plates/Screens/Cylinders: DuPont EPR 100/70
- **LPI screen on plates, 19” cylinder repeat**
- **Anilox Rolls:** 800 2.0
- **Substrate:** 25% I’m green polyethylene, a bio-based resin made from Brazilian sugarcane
- **Inks/Coatings/Adhesives:** UV energy cured, high-gloss UV coated, and high-density UV black inks

**Second Place**
Anna Sui Fantasia Mermaid
- **Press:** Diamond Packaging
- **Substrate:** Zund Cutter
- **Inks/Coatings/Adhesives:** Kurz - Alufin special silver foil

**Third Place**
SunVista Peruvian Beans Pallet Display Signage
- **Press:** Inca Onset X3
- **Dies:** N/A
- **Substrate:** 41KLP-23m-42k B-flute w/Kemi face
- **Inks/Coatings/Adhesives:** Inca