

Rank	Company	Principal Officer	2002 Rank	# of Empl.	# of Presses	Processes Used	
8	Nashua Corp., Omaha, Neb.	Thomas R. Pagel	9	225	35	3	F,U
Industries Served: Supermarket, Transportation, Food, Entertainment, Medical							
9	Multi-Color Corp., Cincinnati, Ohio	Frank Gerace	16	450	21	5	C,D,F,G, O,S,U
Industries Served: Consumer, Food & Beverage, Health & Beauty							
10	MPI Label Systems, Sebring, Ohio	Randy L. Kocher	11	510	59	7	C,D,F, S,U
Industries Served: Food & Beverage, Home Care, Personal Care, Industrial, Automotive							
11	Smyth Companies, St. Paul, Minn.	David Baumgardner	14	500	19	4	C,D,F,L, O,S,U
Industries Served: Food, Beverage, Personal Care, Home Care							
12	Spear, Mason, Ohio	Rick Spear	12	300	30	3	C,F,L, O,S,U
Industries Served: N/A							
13	Discount Labels, New Albany, Ind.	Allen Conway	18	660	90	1	C,F,O,U
Industries Served: ASI, DMIA, Quick Printers, Contract Packagers, Commercial Printers							
14	YORK Label, York, Pa.	Tim Hare	20	255	32	1	C,F,S,U
Industries Served: Health & Beauty, Personal Care, Entertainment, Direct Mail, Consumer Products							
15	NorthStar Print Group, Watertown, Wis.	Richard Gasper	21	255	11	3	F,G,U
Industries Served: Beer, Petroleum/Automotive, Household Chemicals, Food/Condiment, Non-Alcoholic Beverages							
16	Weber Marking Sys., Arlington Hts., Ill.	Joseph Weber Jr.	32	450	75	10	F
Industries Served: Food, Chemical, General Manufacturing, Warehousing/Distribution, Pharmaceutical/Medical							
17	Alcan Packaging, Chicago, Ill.	Pete Mathias	17	160	7	3	F,G
Industries Served: Beverage							
18	Belmark, Inc., DePere, Wis.	Bruce Bell	24	293	25	3	F,U
Industries Served: Meat, Cheese, Health, Candy, Industrial							